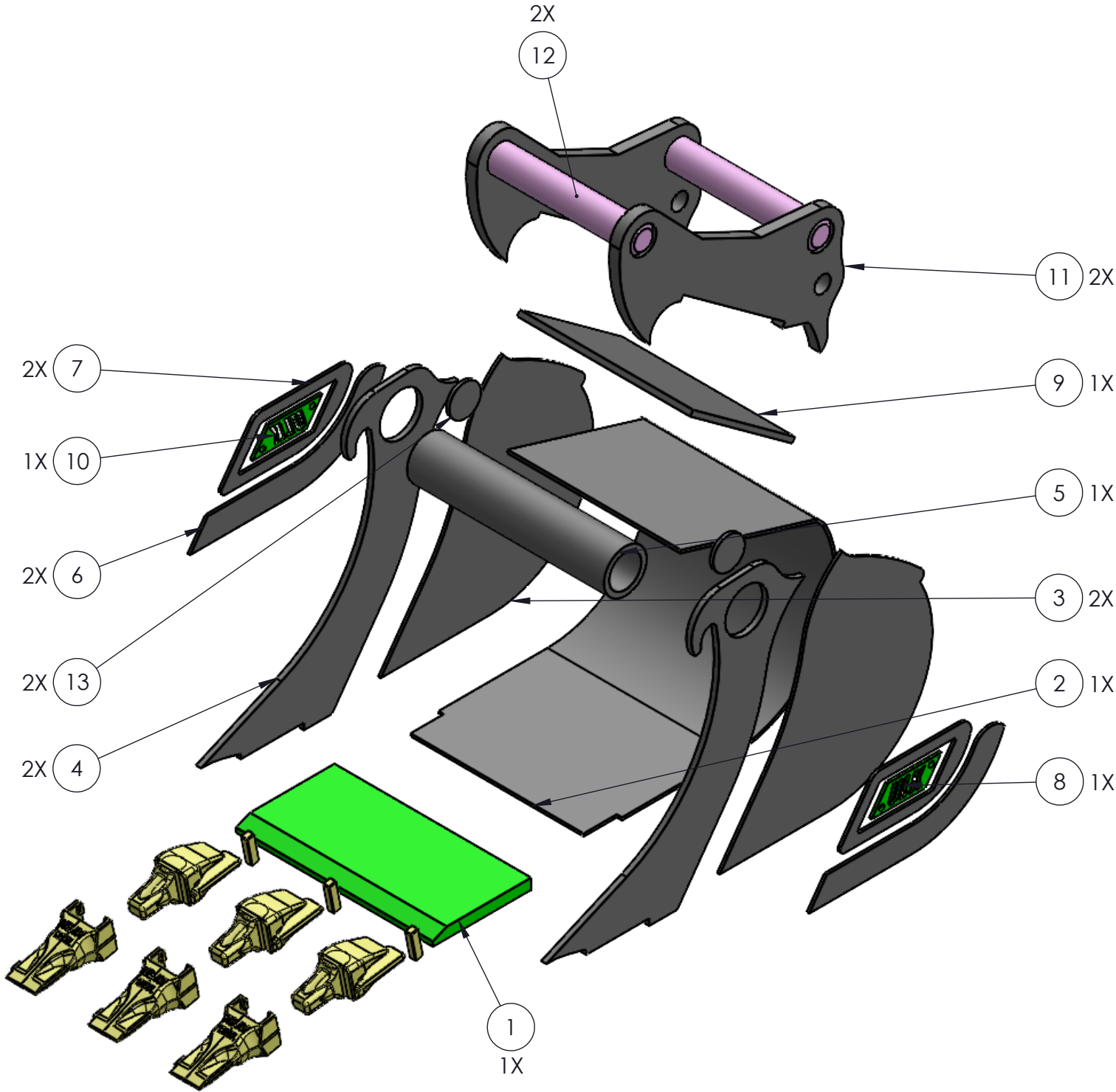
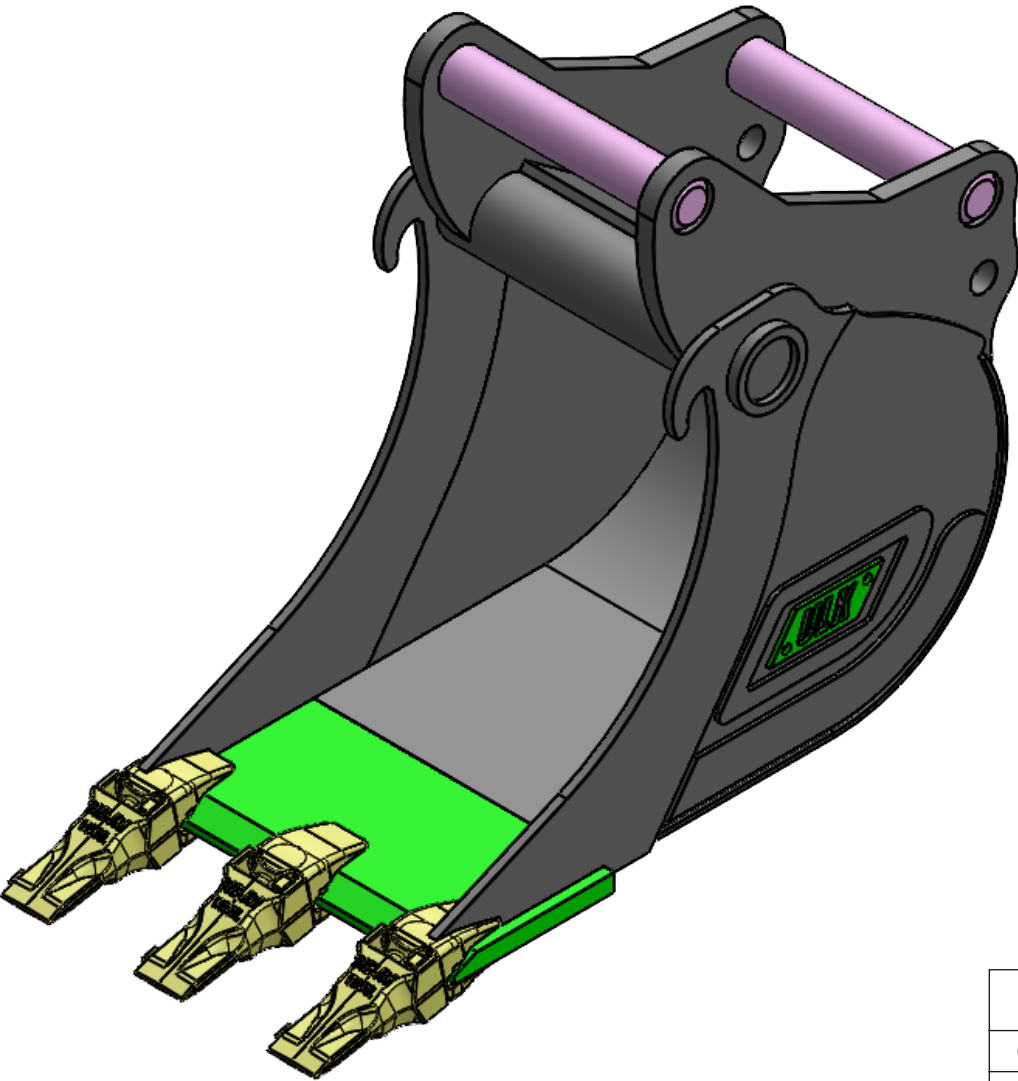


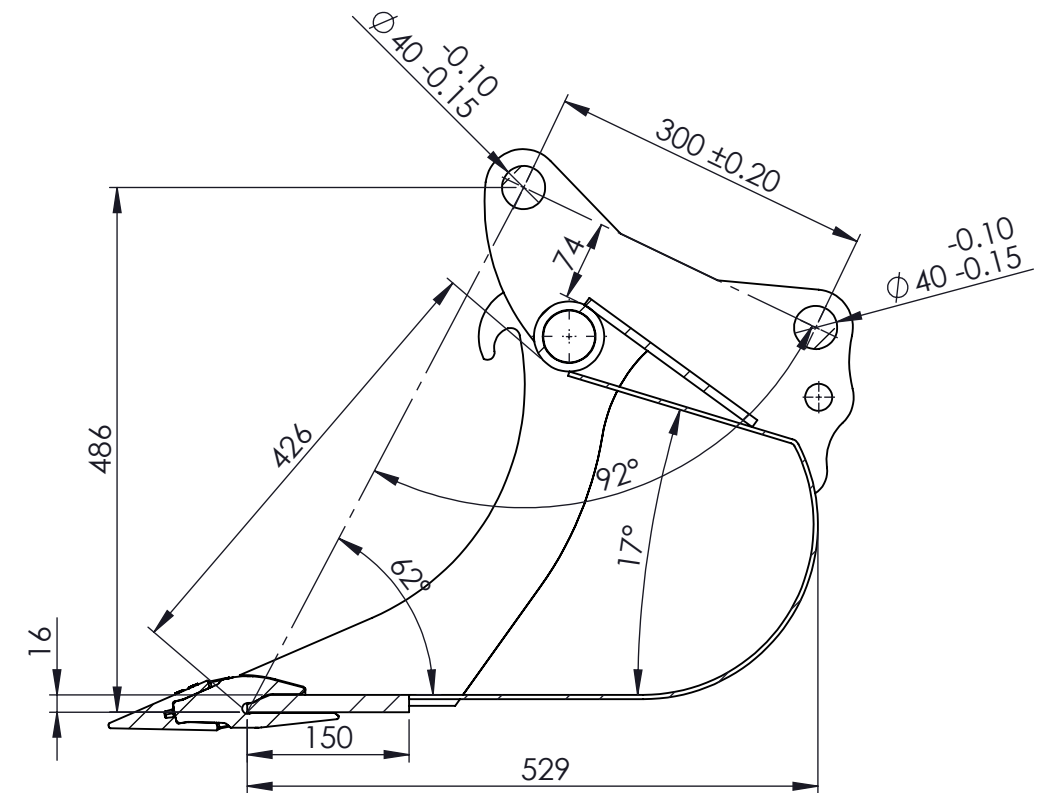
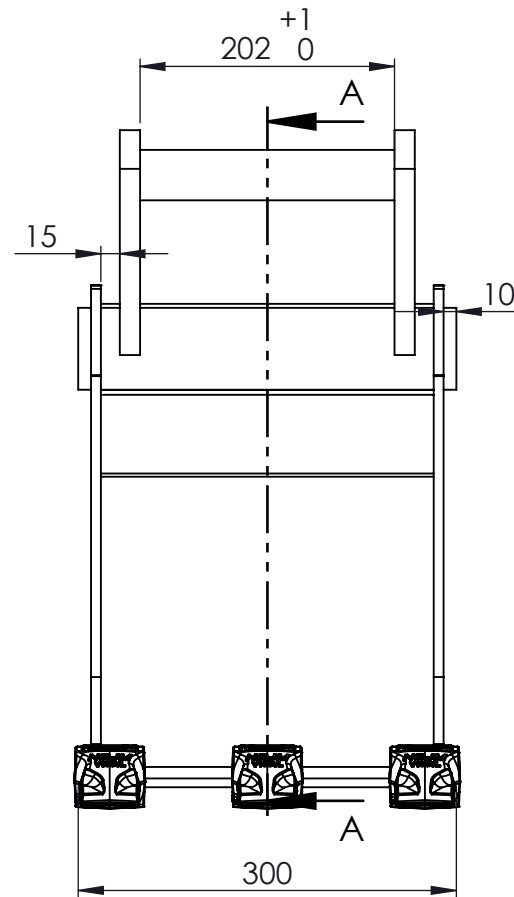
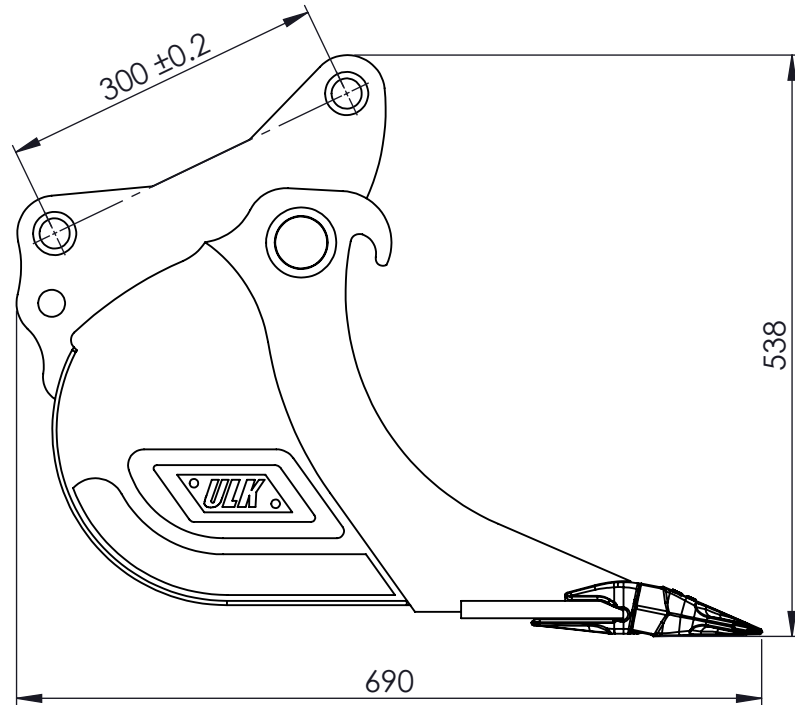
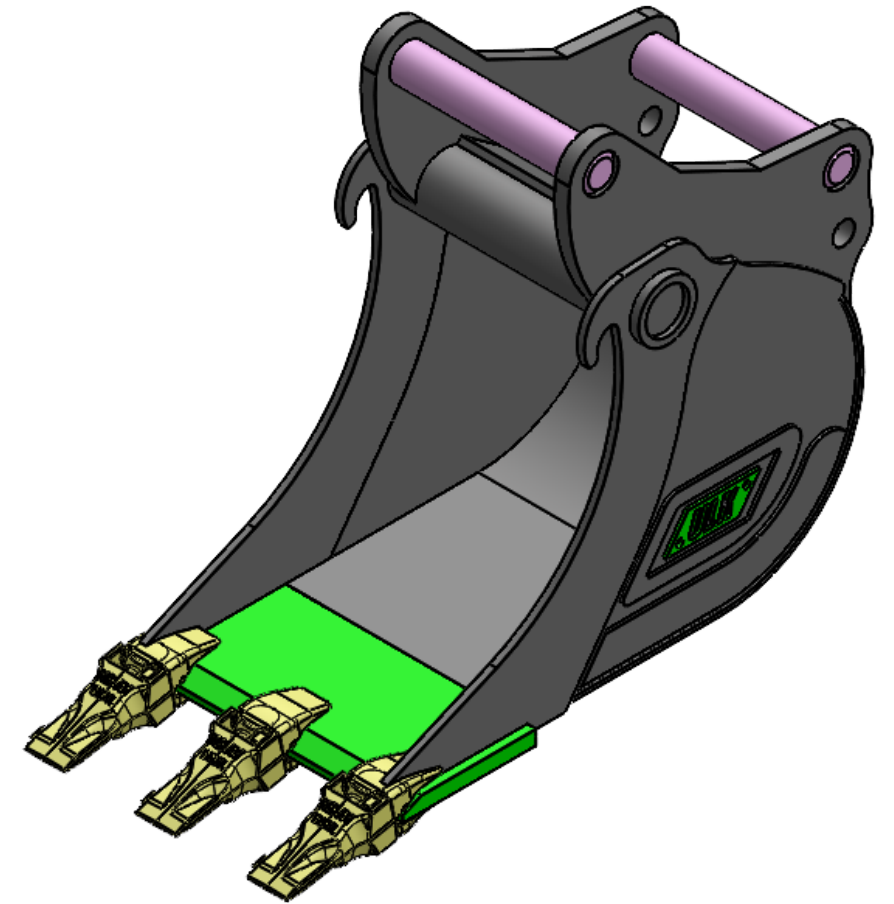
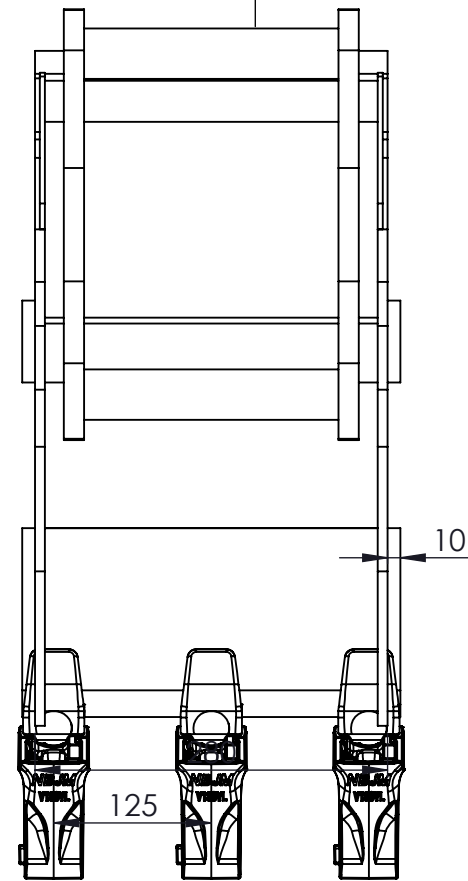
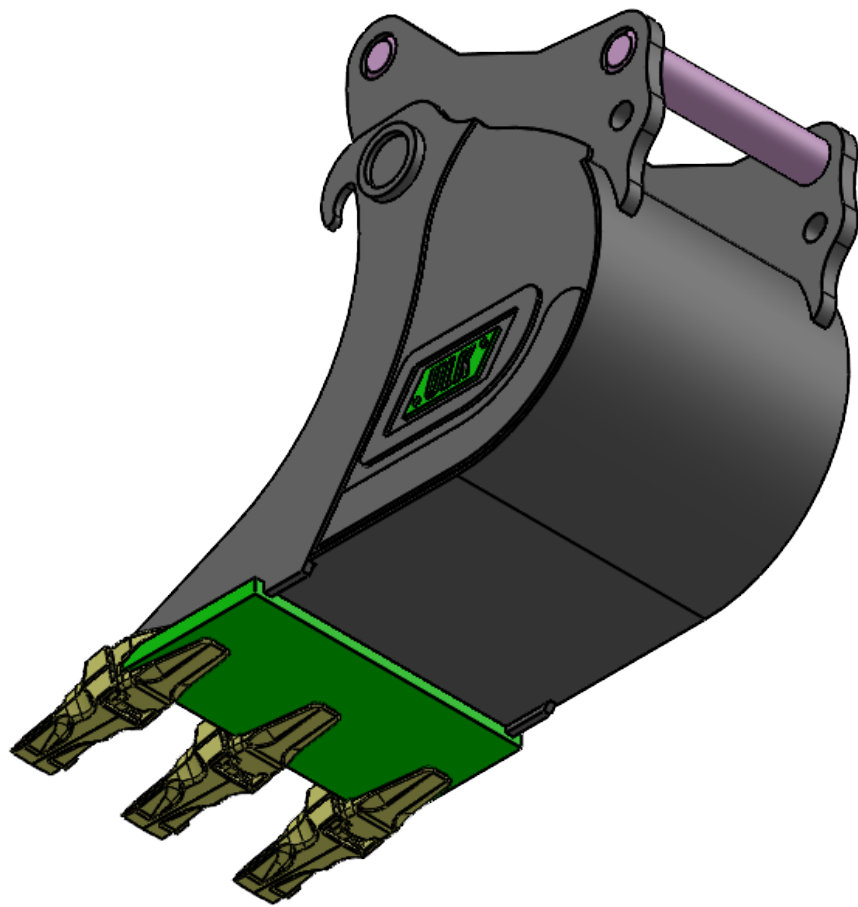
| 1        | 2               | 3                       | 4    | 5                            | 6      | 7 | 8 |
|----------|-----------------|-------------------------|------|------------------------------|--------|---|---|
| ITEM NO. | PART NUMBER     | Description             | QTY. | Dxf name                     | Weight |   |   |
| 1        | GR23-S40-300-01 | CUTTING EDGE 150x16x300 | 1    | HB400-16mmX1-GR23-S40-300-01 | 5.43   |   |   |
| 2        | GR23-S40-300-02 | SHELL                   | 1    | E350-4mmX1-GR23-S40-300-02   | 6.60   |   |   |
| 3        | GR23-S40-300-03 | SIDE BOTTOM PLATE       | 2    | E350-4mmX2-GR23-S40-300-03   | 1.99   |   |   |
| 4        | GR23-S40-300-04 | SIDE BLADE              | 2    | E350-8mmX2-GR23-S40-300-04   | 2.51   |   |   |
| 5        | GR23-S40-300-05 | PIPE OD49XID65X300L     | 1    |                              | 3.37   |   |   |
| 6        | GR23-S40-300-06 | LOWER KICK PLATE        | 2    | E350-4mmX2-GR23-S40-300-06   | 0.36   |   |   |
| 7        | GR23-S40-300-07 | LOGO GUARD PLATE        | 2    | E350-4mmX2-GR23-S40-300-07   | 0.21   |   |   |
| 8        | GR23-S40-300-09 | ULK LOGO                | 1    | E350-4mmX2-GR23-S40-300-09   | 0.06   |   |   |
| 9        | GR23-S40-300-11 | TOP PLATE               | 1    | E350-8mmX1-GR23-S40-300-11   | 3.19   |   |   |
| 10       | GR23-S40-300-08 | ULK LOGO                | 1    | E350-4mmX1-GR23-S40-300-08   | 0.06   |   |   |
| 11       | GR23-S40-300-10 | EAR PLATE               | 2    | E350-16mmX2-GR23-S40-300-10  | 4.60   |   |   |
| 12       | GR23-S40-300-13 | PIN 40x234L             | 2    |                              | 2.28   |   |   |
| 13       | GR23-S40-300-12 | END PLATE               | 2    | E350-5mmX1-GR23-S40-300-12   | 0.07   |   |   |
| 14       | V13 Adaptor     | ESCO V13 TOOTH ADAPTOR  | 3    |                              | 1.03   |   |   |
| 15       | V13PN           | ESCO V13 TOOTH PIN      | 3    |                              | 0.04   |   |   |
| 16       | V13SYL          | ESCO V13 TOOTH POINTER  | 3    |                              | 0.72   |   |   |



| Name     | Width (mm) | Weight (kg) | Capacity (CUM) | GET TYPE | QTY |
|----------|------------|-------------|----------------|----------|-----|
| GR23-S40 | 300        | 48          | 0.034          | V13 SYL  | 3   |
| GR23-S40 | 400        | 56.4        | 0.049          | V13 SYL  | 4   |
| GR23-S40 | 450        | 59.7        | 0.057          | V13 SYL  | 4   |
| GR23-S40 | 500        | 63          | 0.064          | V13 SYL  | 4   |
| GR23-S40 | 600        | 71.3        | 0.080          | V13 SYL  | 5   |
| GR23-S40 | 700        | 77.8        | 0.095          | V13 SYL  | 5   |

|                                                                                                                                                                                                        |  |    |                                                                                                                                                                                                                                                                                        |         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |  |                                       |  |                        |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|----|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|--|---------------------------------------|--|------------------------|--|
|                                                                                                                                                                                                        |  |    | <b>MACHINING TOLERANCES:</b><br><br>0 ±0.50mm<br>0.0mm ±0.30mm<br>0.00mm ±0.20mm<br>0.000mm ±0.10mm<br>ANGULAR: ±0.50<br>SURFACE FINISH Ra 3.2 MICRO mm U.N.O.<br>BREAK ALL SHARP CORNERS TO 0.2-0.4x45°<br>ALL DIMENSIONS ARE IN MM.<br>TIGHTENING TORQUES ACCRODING TO EG-002: U.O.N |         | <b>FABRICATION TOLERANCES</b><br>LINEAR DIMENSIONS 0 to 500mm ±0.5mm<br>LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm<br>LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm<br>ANGULAR ±0.5mm<br>PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N.<br>WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014<br>ALL WELD SIZES ARE FINAL<br>ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N<br>SURFACE PROTECTION AS PER PROJECT SPECIFICATION |              |  |                                       |  |                        |  |
|                                                                                                                                                                                                        |  |    |                                                                                                                                                                                                                                                                                        |         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |  |                                       |  |                        |  |
|                                                                                                                                                                                                        |  |    |                                                                                                                                                                                                                                                                                        |         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |  |                                       |  |                        |  |
|                                                                                                                                                                                                        |  |    |                                                                                                                                                                                                                                                                                        |         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |  |                                       |  |                        |  |
| DRW BY                                                                                                                                                                                                 |  | HK | 21/06/2025                                                                                                                                                                                                                                                                             | DWG No. |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | GR23-S40-300 |  | DO NOT SCALE DRAWING IF IN DOUBT, ASK |  |                        |  |
| CKD & APP BY                                                                                                                                                                                           |  |    |                                                                                                                                                                                                                                                                                        |         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |  | SCALE: 1:50                           |  |                        |  |
|                                                                                                                                                                                                        |  |    |                                                                                                                                                                                                                                                                                        |         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |  | MAT'L :<br>REFER BOM                  |  | WEIGHT (KGS):<br>48.09 |  |
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|      |      |             |             |      |             |
|------|------|-------------|-------------|------|-------------|
| XX   |      |             | XX          |      |             |
| ZONE | REV. | DESCRIPTION | CHANGE DOC. | DATE | APPROVED BY |

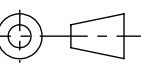


**MACHINING TOLERANCES:**  
0 ±0.50mm  
0.0mm ±0.30mm  
0.00mm ±0.20mm  
0.000mm ±0.10mm  
0.000mm ±0.50  
ANGULAR:  
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.  
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°  
ALL DIMENSIONS ARE IN MM.  
TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N

**FABRICATION TOLERANCES**  
LINEAR DIMENSIONS 0 to 500mm ±0.5mm  
LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm  
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ANGULAR ±0.5mm  
PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N.  
WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014  
ALL WELD SIZES ARE FINAL  
ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.  
SURFACE PROTECTION AS PER PROJECT SPECIFICATION

**TITLE:**  
**STANDARD RETRO BUCKET 2-3T-300MM-0.034M3**

**DO NOT SCALE DRAWING IF IN DOUBT, ASK**



DRW BY: HK  
CKD & APP BY:

DWG No.: GR23-S40-300

MAT'L: REFER BOM

WEIGHT (KGS): 48.09

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SIZE: A4

SHEETS: 2 OF 2

|      |      |             |             |      |             |
|------|------|-------------|-------------|------|-------------|
| XX   |      |             | XX          |      |             |
| ZONE | REV. | DESCRIPTION | CHANGE DOC. | DATE | APPROVED BY |